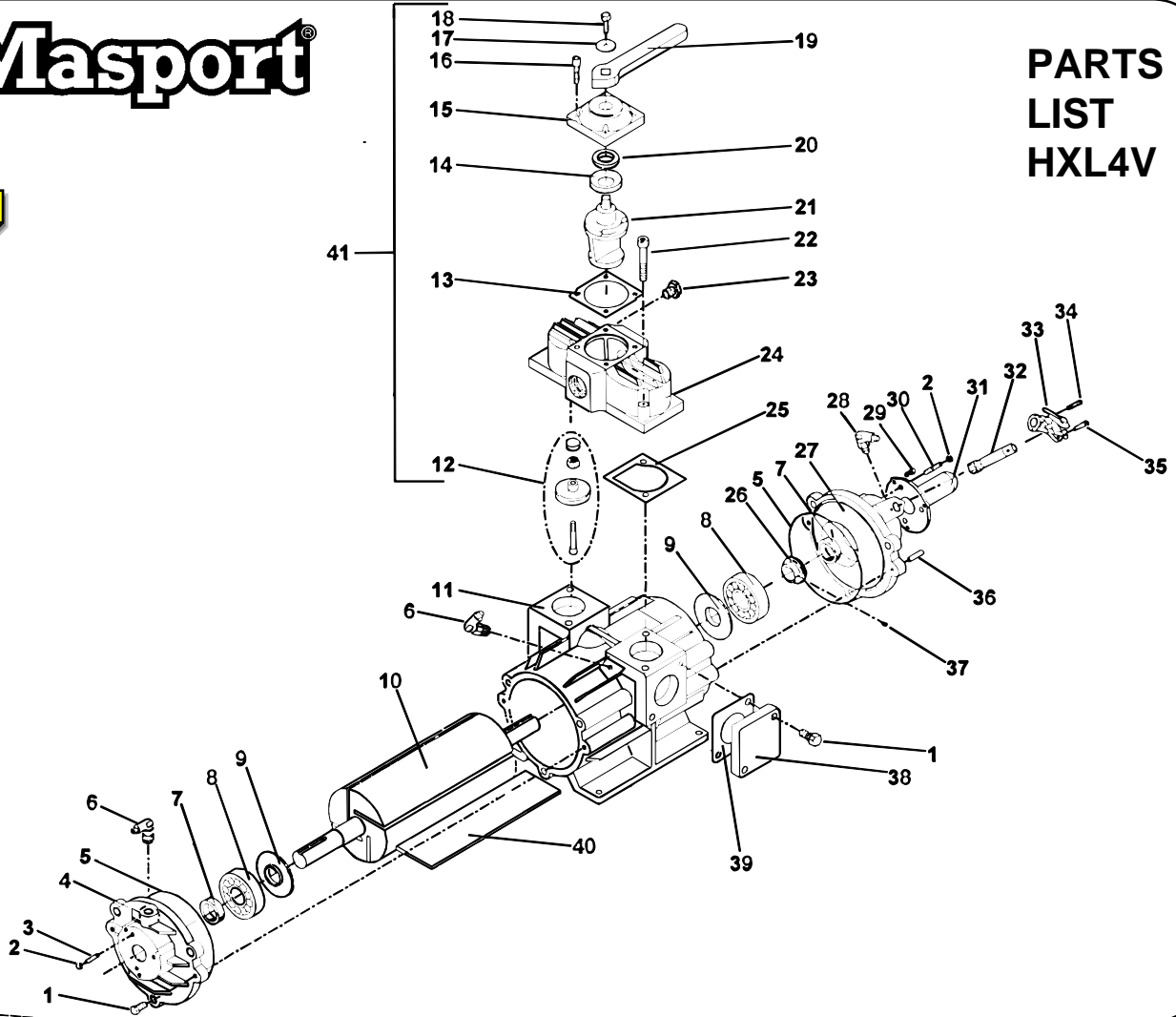


Masport®



PARTS LIST HXL4V



HXL4V AIR COOLED PRESSURE / VACUUM PUMP PARTS LIST (968440)

Ref	Description	Part No.	Qty.	Ref	Description	Part No.	Qty.
1	Bolt	501569	10	22	Spool	968052	1
2	Nut	501682	6	23	Plug	143901	1
3	Set Screw	504274	3	24	Valve Body	968081	1
4	Endcover	975479	1	25	Gasket	568066	2
5	O-Ring	501681	2	26	Gear	568069	1
6	Swivel Elbow *	568086	3	27	Endcover	975468	1
7	Oil Seal	501676	2	28	Swivel Elbow *	568085	1
8	Bearing	500082	2	29	Bolt	501571	3
9	Bearing Spacer	975496	2	30	Set Screw	504275	3
10	Rotor Assembly (Includes 8, 9)	975469	1	31	Shaft Guard	961412	1
11	Cylinder	975471	1	32	Drive Shaft Assembly	975482	1
12	NRV Poppet Assembly	968068	1	33	Oil Pump	575437	1
13	Gasket	568063	1	34	Cap Screw	504262	1
14	Washer	568056	2	35	Cap Screw	504261	1
15	Cap	968053	1	36	Dowel Pin	575111	4
16	Cap Screw	568064	4	37	Set Screw	504264	1
17	Washer	503196	1	38	Blank Flange	975487	2
18	Bolt	501702	1	39	Gasket	568009	2
19	Handle	968055	1	40	Vane	975467	4
20	Oil Seal	501578	1	41	Integral Valve Assembly (Incl. 12, 13, 14, 15, 16, 17,18,19,20,21,23,24)	968070	1
21	Cap Screw (Serial # < 98420) (Serial # > 98419)	568065 568241	4 4	42	Oil Line (ft.) **	600293	***

* NOTE: #6 and #27 CHECK VALVES USED ON EARLIER MODELS ONLY.

** NOT SHOWN.

*** QUANTITY VARIES.