

# Procedure for Leak Proofing Masport Manways

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Dear Masport Customer,

The following guidelines will ensure a correct installation of your Masport manway. When first put into service, the manway set up should be as follows.

1. **Snuggly tighten wing nuts alternating from side to side, not in a circle.**
2. **Start vacuum pump and draw vacuum on the tank.**
3. **As vacuum increases in the tank, external pressure will force the lid down evenly, the wing nuts can then be tightened more as the lid is pulled down into place by the vacuum in the tank. This procedure will ensure a consistent pressure on the gasket.**

If have any questions, feel free to contact us at: **Masport Inc.**, Tel. (402) 466-8428

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